

What is claimed is:

1. A weather strip for an automobile comprising a U-shaped trim formed by embedding a core bar in a slightly foamed solid rubber portion, foamed so as to have a specific gravity of 0.8 to 1.2, wherein tiny holes having a depth reaching the core bar are defined in part of the slightly foamed solid rubber portion, within the U-shaped trim, in such a way as to be arranged in line along the longitudinal direction of the weather strip.

2. A weather strip for an automobile comprising a U-shaped trim formed by embedding a core bar in a slightly foamed solid rubber portion, foamed so as to have a specific gravity of 0.8 to 1.2, wherein tiny holes having a depth reaching the core bar are defined in a groove bottom of a U-like shape of a part of the slightly foamed solid rubber portion, within the U-shaped trim, in such a way as to be arranged in line along the longitudinal direction of the weather strip.

3. A weather strip for an automobile comprising a U-shaped trim formed by embedding a core bar in a slightly foamed solid rubber portion, foamed so as to have a specific gravity of 0.8 to 1.2, wherein tiny holes having a depth reaching the core bar are defined in an outer part of the slightly foamed solid rubber portion, and the tiny holes are sealed with a coating formed of a thermoplastic elastomer or resin.

4. A continuous extrusion molding system for continuously extrusion molding a weather strip for an automobile, comprising a U-shaped trim formed by embedding a core bar in a slightly foamed solid rubber portion, comprising a prickly gear, rotatable while pressed in contact with the weather strip being extruded, and disposed so as to be adjacent to a mouth piece of an extruder, wherein tiny holes having a depth reaching the core bar are defined in part of the slightly foamed solid rubber portion, within the U-shaped trim, in such a way as to be arranged in line along the longitudinal direction of the weather strip by use of the prickly gear.

5. A continuous extrusion molding system for continuously extrusion

molding a weather strip for an automobile, comprising a U-shaped trim formed by embedding a core bar in a slightly foamed solid rubber portion, comprising a prickly gear, rotatable while pressed in contact with the weather strip being extruded, and disposed so as to be adjacent to a mouth piece of an extruder, wherein tiny holes having a depth reaching the core bar are defined in part of the slightly foamed solid rubber portion, within the U-shaped trim, in such a way as to be arranged in line along the longitudinal direction of the weather strip by use of the prickly gear, and thereafter, the tiny holes are sealed with a coating of a thermoplastic elastomer or resin, formed on the surface of the slightly foamed solid rubber portion by use of a coating unit.